



10 FURNACES

Capacity

- ❖ 3 furnaces (electrical and gas)
- ❖ 7 furnaces (electrical)

600 kg
350 Kg



DIE CASTING FOUNDRY

Capacity

- ❖ 1 Low pressure
- ❖ 1 Low pressure
- ❖ Gravity die
- ❖ Side pivot gravity die

RIMAS TYPE 1235S
DIMO DB 3 NC

maxi Ø 1000 mm
maxi Ø 1500 mm



SAND FOUNDRY

- ❖ 4 moulding machines
- ❖ 1 core machine IMF
- ❖ 2 mixers
- ❖ Shake-out



ALUMINUM HEAT TREATMENT

Capacity

- ❖ 1 Hardening furnaces
- ❖ 1 Hardening furnaces
- ❖ 1 Stabilization furnace

1000 x 1000 x 1000 mm
2000 x 1300 x 1200 mm
2000 x 1300 x 1200 mm

OTHER

- ❖ 2 Tribofinishing machines
- ❖ Shake-out & thermal regeneration of chemically bonded sand
- ❖ Spectrometer
- ❖ Durometer