

3 CNC VERTICAL LATHES

Capacity

○ DIEDESCHEIM	CNC NUM 720	Ø maxi 1200 mm
○ DOOSAN	VT900 T 2 spindles	Ø maxi 900 mm
○ DOOSAN	PUMA INV 3000M	Ø maxi 320 mm

5 CNC HORIZONTAL LATHES

○ MORI SEIKI	NL2500 Y/1250	Ø maxi 356 x 1284 mm
○ CAZENEUVE	CT200	Ø maxi 250 x 2500 mm
○ NILES	DFS 212	Ø maxi 350 x 2500 mm
○ 2 NILES	DFS 4	Ø maxi 450 x 2500 mm



2 VERTICAL MILLING CENTERS

Capacity

❖ MORI SEIKI	JUNIOR	Maxi 560 x 420 mm
❖ STAMA	MC520	Maxi 2500 x 450 mm

8 HORIZONTAL MILLING CENTERS

❖ MORI SEIKI	NH6300 II 2 pallets	Maxi Ø 1050 mm
○ EROWA	Robot ERS for NH6300	
❖ TOYODA	FH630 SXi 2 pallets	Maxi Ø 1050 mm
❖ DECKEL MAHO	DMC80H 6 pallets	Maxi Ø 900 mm
❖ TOYODA	FH45 2 pallets	Maxi Ø 500 mm
❖ DECKEL MAHO	DM60 2 pallets	Maxi Ø 600 mm
❖ MORI SEIKI	NH 4000 2 pallets	Maxi Ø 630 mm
❖ MORI SEIKI	NHX4000 2 pallets	Maxi Ø 660 mm
❖ MORI SEIKI	NH 5000 2 pallets	Maxi Ø 800 mm
New 2018 ○ EROWA	Robot ERC.80 for NH5000	

9 CONVENTIONAL LATHES

❖ 1 CAZENEUVE	HB725	DBC 6 000 Ø 400 mm
❖ 2 CAZENEUVE	HB725	DBC 5 000 Ø 400 mm
❖ 1 CAZENEUVE	HB725	DBC 4 000 Ø 400 mm
❖ 2 CAZENEUVE	HB725	DBC 3 000 Ø 400 mm
❖ 3 ERNAULT		

DIVERS ET CNC TESTING

❖ GAMBIN	Milling machine	2200x1000x1000 mm
❖ BLANCHARD	Surface grinder	Ø 900 mm
❖ FROMAG	Vertical slotting machines	
❖ SCHENK	Dynamic balancing	Ø 1400x5000 mm
❖ MITUTOYO	Crysta-Apex S9106 3D testing	900x1000x600 mm
❖ MITUTOYO	Crysta-Apex C9166 3D testing	
❖ 1 Broaching machine		
❖ 1 Gear cutter		
❖ Welding – aluminum, steel, stainless steel ...		
❖ 2 Saws AMADA Ø 400 + 1 cross cut saw		
❖ Cleaning machine Ø 900 – 200 KG		





10 FURNACES

Capacity

- ❖ 3 furnaces (electrical and gas)
- ❖ 7 furnaces (electrical)

600 kg
350 Kg



DIE CASTING FOUNDRY

Capacity

- ❖ 1 Low pressure
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- ❖ Gravity die
- ❖ Side pivot gravity die

RIMAS TYPE 1235S
DIMO DB 3 NC

maxi Ø 1000 mm
maxi Ø 1500 mm



SAND FOUNDRY

- ❖ 4 moulding machines
- ❖ 1 core machine IMF
- ❖ 2 mixers
- ❖ Shake-out



ALUMINUM HEAT TREATMENT

Capacity

- ❖ 1 Hardening furnaces
- ❖ 1 Hardening furnaces
- ❖ 1 Stabilization furnace

1000 x 1000 x 1000 mm
2000 x 1300 x 1200 mm
2000 x 1300 x 1200 mm

OTHER

- ❖ 2 Tribofinishing machines
- ❖ Shake-out & thermal regeneration of chemically bonded sand
- ❖ Spectrometer
- ❖ Durometer